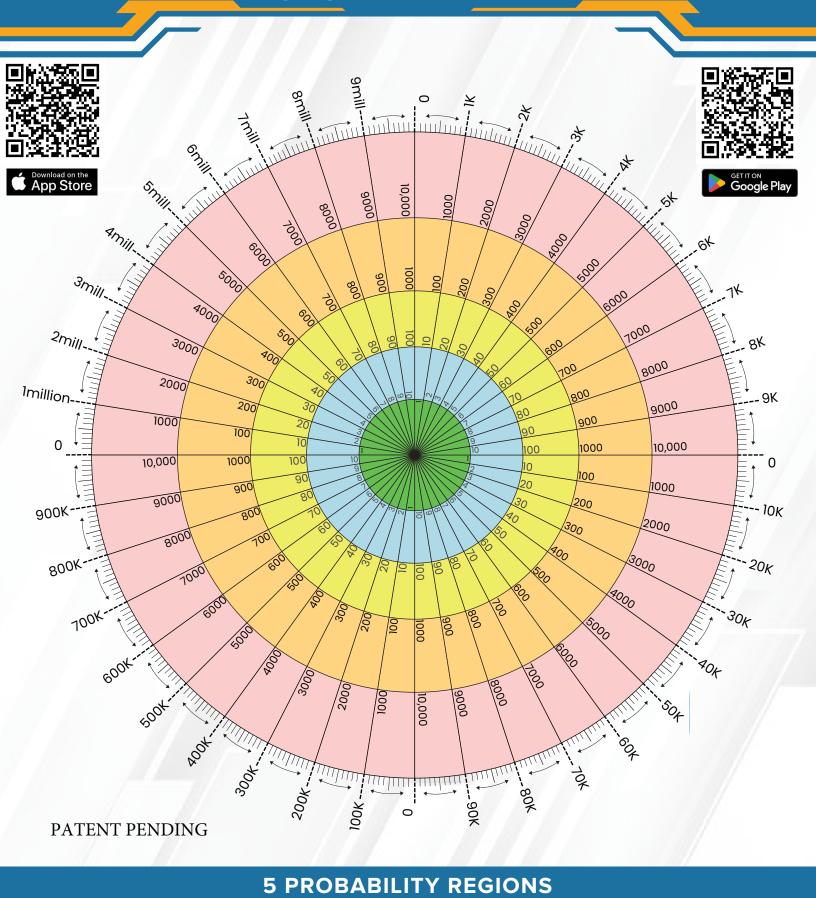
QQ CHART



P5 P4 P3 P2 P1 Red Orange Yellow Blue Green

High Risk, High Complexity Probability / Likelihood of Occurrence of Failure Thousands of units per year (1000 to 9,999)

Score	Term	Description	Probability	Probability	Probability
			(Scientific Notation)	(Decimal)	(Percent)
5	Frequent	Likely to occur frequently	P ≥ 10 ⁰	P≥1	P ≥ 100%
4	Probable	Likely to occur several times	$10^{0} > P \ge 10^{-1}$	1 > P ≥ 0.1	100% > P ≥ 10%
3	Occasional	Likely to occur sometimes	$10^{-1} > P \ge 10^{-2}$	0.1 > P ≥ 0.01	10% > P ≥ 1%
2	Remote	Unlikely but possible to occur	$10^{-2} > P \ge 10^{-3}$	0.01> P ≥ 0.001	1% > P ≥ 0.1%
1	Improbable	Very unlikely to occur	10 ⁻³ > P	0.001 > P	0.1% > P

Medium Risk , Medium Complexity Probability / Likelihood of Occurrence of Failure Tens of thousands of units per year (10,000 to 99,999)

Score	Term	Description	Probability	Probability	Probability
			(Scientific Notation)	(Decimal)	(Percent)
5	Frequent	Likely to occur frequently	P ≥ 10 ⁻¹	P ≥ 0.1	P ≥ 10%
4	Probable	Likely to occur several times	$10^{-1} > P \ge 10^{-2}$	0.1 > P ≥ 0.01	10% > P ≥ 1%
3	Occasional	Likely to occur sometimes	$10^{-2} > P \ge 10^{-3}$	0.01 > P ≥ 0.001	1% > P ≥ 0.1%
2	Remote	Unlikely but possible to occur	$10^{-3} > P \ge 10^{-4}$	0.001 > P ≥ 0.0001	0.1% > P ≥ 0.01%
1	Improbable	Very unlikely to occur	10 ⁻⁴ > P	0.0001 > P	0.01% > P

Moderate Risk, Moderate Complexity Probability / Likelihood of Occurrence of Failure Hundreds of thousands of units /year (100,000 to 999,999)

Score	Term	Description	Probability	Probability	Probability
			(Scientific Notation)	(Decimal)	(Percent)
5	Frequent	Likely to occur frequently	P ≥ 10 ⁻²	P ≥ 0.01	P ≥ 1%
4	Probable	Likely to occur several times	$10^{-2} > P \ge 10^{-3}$	0.01 > P ≥ 0.001	1% > P ≥ 0.1%
3	Occasional	Likely to occur sometimes	$10^{-3} > P \ge 10^{-4}$	0.001 > P ≥ 0.0001	0.1% > P ≥ 0.01%
2	Remote	Unlikely but possible to occur	$10^{-4} > P \ge 10^{-5}$	0.0001 > P ≥ 0.00001	0.01% > P ≥ 0.001%
1	Improbable	Very unlikely to occur	10 ⁻⁵ > P	0.00001 > P	0.001% > P

Low Risk, Low Complexity Probability / Likelihood of Occurrence of Failure Millions of units per year (1,000,000 to 9,999,999)

Score	Term	Description	Probability	Probability	Probability
			(Scientific Notation)	(Decimal)	(Percent)
5	Frequent	Likely to occur frequently	P ≥ 10 ⁻³	P ≥ 0.001	P ≥ 0.1%
4	Probable	Likely to occur several times	$10^{-3} > P \ge 10^{-4}$	0.001 > P ≥ 0.0001	0.1% > P ≥ 0.01%
3	Occasional	Likely to occur sometimes	$10^{-4} > P \ge 10^{-5}$	0.0001 > P ≥ 0.00001	0.01% > P ≥ 0.001%
2	Remote	Unlikely but possible to occur	$10^{-5} > P \ge 10^{-6}$	0.00001 > P ≥ 0.000001	0.001% > P ≥ 0.0001%
1	Improbable	Very unlikely to occur	10 ⁻⁶ > P	0.000001 > P	0.0001% > P